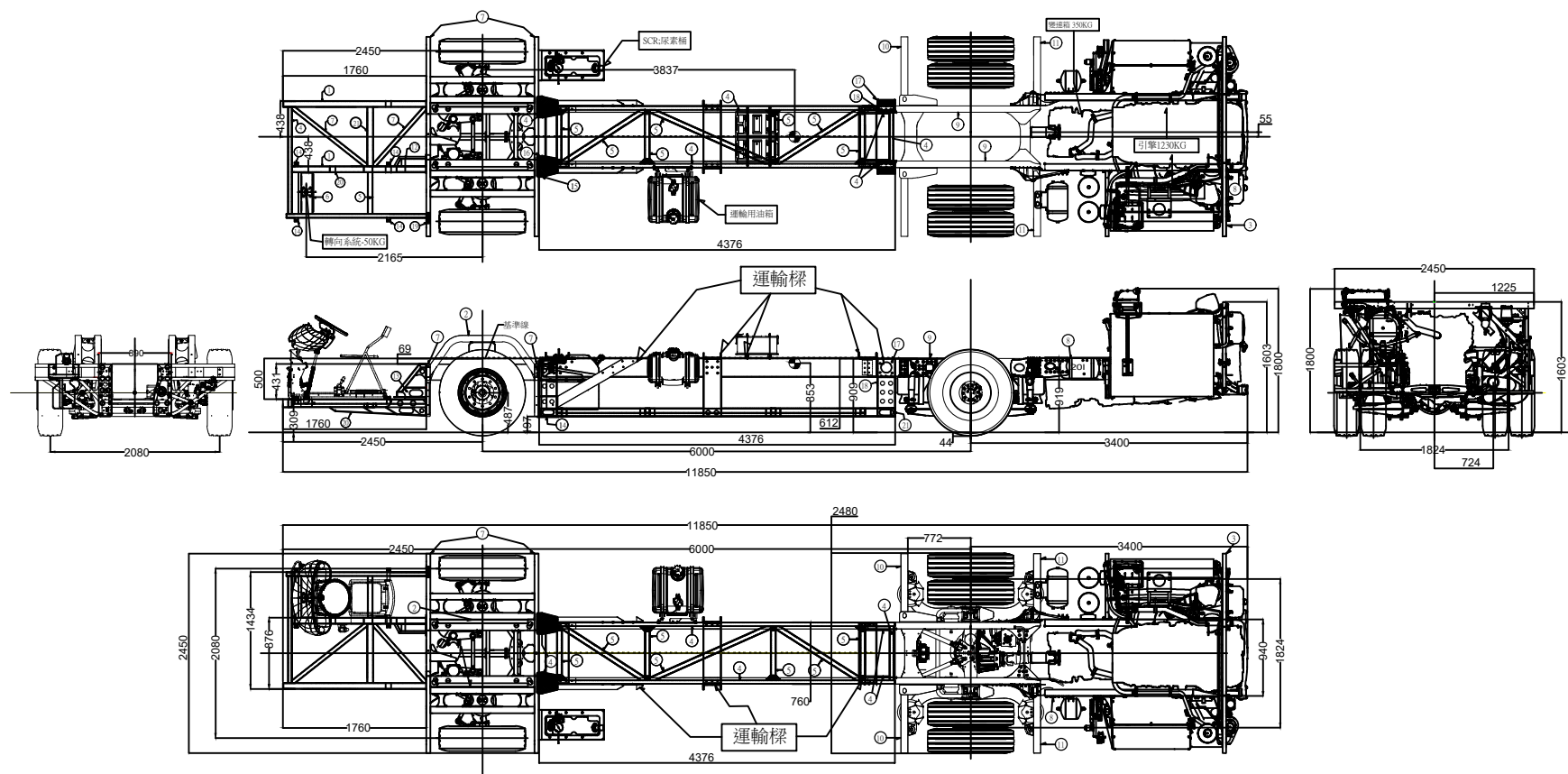


底盤五視、骨架資料及物件重量位置示意圖

車型名稱: MAN 19 420 CO



備註：

- 1.縱樑與橫樑所對應之接合點及補強板填孔;全週滿焊接施工。
- 2.補強板與大樑接合處以14mm 螺絲鎖附。
- 3.左補強板與右補強板搭接處為每隔100mm焊接，焊道60mm
- 4.左補強板與右補強板搭接處為每隔50mm焊接，焊道80mm
- 5.●=重心位置。

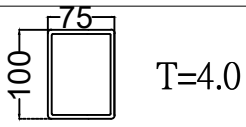
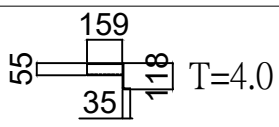
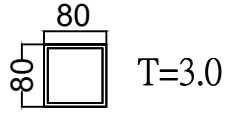
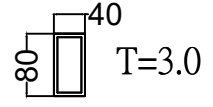
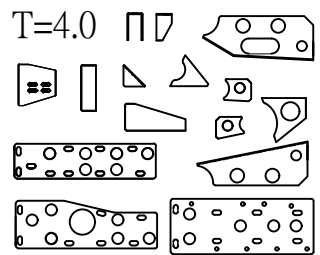
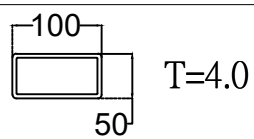
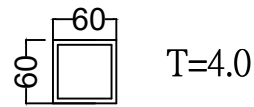
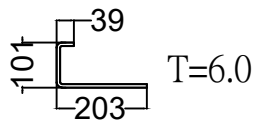
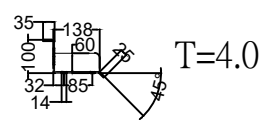
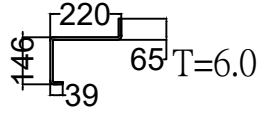
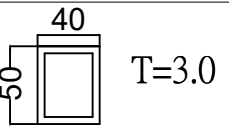
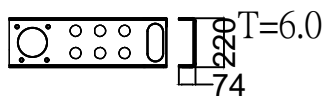
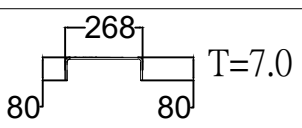
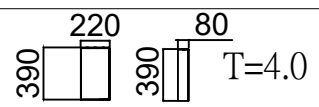
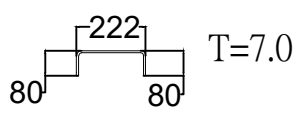
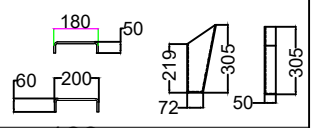
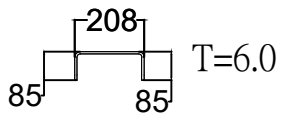
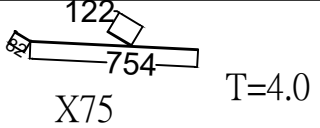
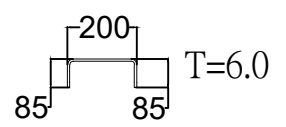
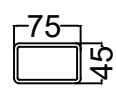
單位：MM

骨架資料說明表

編號	材質	斷面形狀
如附件一		

昇鋒汽車國際 股份有限公司	繪圖	林榮芳	投影類型	第三角法	比例	1:70	名稱	底盤五視、骨架資料 及物件重量位置示意圖
	審校	林聰順	製造圖號	SF-MAN-420			日期	2019/05/20

(如附件一) 骨架資料說明表 車型名稱 : MAN 19 420 CO

編號	材質	斷面形狀	編號	材質	斷面形狀
1	SPFH-490	 T=4.0	12	SPFH-490	 T=4.0
2	S315MC-or -S355J2H	 T=3.0	13	SPFH-490	 T=4.0
3	S315MC-or -S355J2H	 T=3.0	14	SPFH-490	 T=4.0
4	SPFH-490	 T=4.0			
5	SPFH-490	 T=4.0	15	SPFH-490	 T=6.0
6	SPFH-490	 T=4.0	16	SPFH-490	 T=6.0
7	S315MC-or -S355J2H	 T=3.0	17	SPFH-490	 T=6.0
7	SPFH-490				
8	S315MC-or -S355J2H	 T=7.0	18	SPFH-490	 T=4.0
9	S315MC-or -S355J2H	 T=7.0	19	SPFH-490	 T=4.0
10	S315MC-or -S355J2H	 T=6.0	20	SPFH-490	 T=4.0
11	S315MC-or -S355J2H	 T=6.0	21	SPFH-490	 T=4.0